

Key pressing method

- Press (within 2 sec.)
- Press and hold (2sec. or more)

- in mm (in/mm model only)
- Parameter Setting Mode



DATA ON·OFF

- Power On
- Holding displayed value or External output of displayed value
- Power Off

SET

- ABS mode (Preset)
- Setting preset value (ABS mode)
- INC mode (Zero-setting)
- Zero-setting (INC mode)

Measurement mode

MODE Quit setting mode

Switching counting direction

d, r. → MODE → Selection → Forward direction / Reverse direction

Setting tolerance judgment function

tol. → MODE → Selection → OFF / ON (Normal) / ON (Enlarged)

Changing resolution

res → MODE → Selection → inch : 0.00005, 0.0001, 0.0005 / mm : 0.001, 0.01 (0.001mm, .00005" model only)

Setting calculation function

[AL] → MODE → Selection → OFF / ON → To calculation Coefficient setting (Refer to the user's manual)

Setting function lock

Fn-Loc → MODE → Selection → OFF / ON

Upper limit value setting

Changing Tolerance limit value → *+000000* → SET → No change

Changing preset value → *+000000* → SET → No change

Selection sign → *-000000* → SET → next digit

Selection value → *-100000* → SET → next digit

Repeat the above procedures until all digits

Setting tolerance → *-123456* → SET

Setting preset value → *-123456* → SET

Lower limit value setting → *+000000* → SET

Complete setting

The setting method is the same as the Upper limit value setting.

· To cancel the setting halfway, press and hold the MODE key in area. It returns to the state in front of one. It can return to measurement mode by repeating the same operation.

· Clears all settings when the battery is put in again.

Meaning of the icons

	Reverse counting
<i>Ax</i>	Calculation function display. Displayed value= Calculation coefficient × Spindle displacement
	Function lock. The content of the operation has been limited.